GENERAL PUMP

A member of the Interpump Group



Trapped Pressure Unloader w/Microswitch

FEATURES

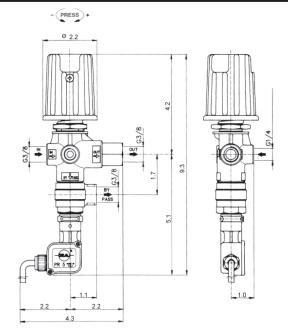
- Extremely durable construction in stainless steel and brass
- Easy start-up due to low re-arm pressure (27% of operating pressure)
- Hexagonal discharge check valve to prevent binding
- Unloader with microswitch
- · Waterproof, 5-amp pressure switch, UL Listed

General Pump recommends using a safety relief device in conjunction with this unloader valve when installed on a positive displacement pump. General Pump is not liable and assumes no responsibility when used in a customer's high pressure system.

SPECIFICATIONS

| Part Number | | YVB9KMS2 | |
|----------------------------|-------------|---|--|
| Maximum Volume | | 8.0 GPM | |
| Rated Pressure | | 3,200 PSI | |
| Maximum Pressure | | 3,650 PSI | |
| Maximum Temperature | | 195° F | |
| Maximum Discharge Pressure | | 3,650 PSI | |
| Port Sizes: | Inlet | 3/8" BSP-F | |
| | Outlet | 3/8" BSP-F | |
| | Bypass | 3/8" BSP-F | |
| | Gauge | 1/4" F | |
| Overall Dimensions | | 5.84" x 3.3" x 2.3" | |
| Shipping Weight | | 1.6 lbs. | |
| Pressure Switch: | Amperage | 1 amp ind., 5 amps res. | |
| | Volts | 250 Volts | |
| | Lead Length | 40 | |
| Materials | | Brass, Stainless Steel, Buna-N, Plastic | |

DIMENSIONS







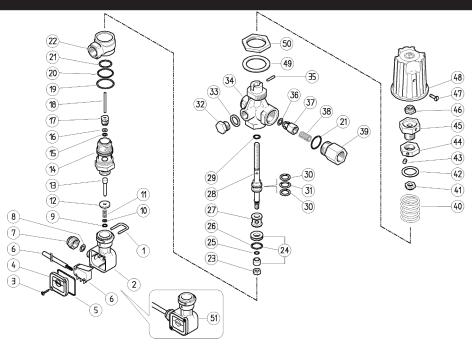


Ref 300342 Rev. C

YVB9KMS2

Trapped Pressure Unloader w/Microswitch

PARTS LIST



| ITEM | PART # | DESCRIPTION | QTY | ITEM | PART # | DE |
|------|-----------|---------------------------|-----|------|-----------|-----|
| 1 | Y29008751 | SS Clip | 1 | 28 | Y60220251 | VE |
| 2 | Y29008984 | Plastic Housing | 1 | 29* | Y10317008 | 0- |
| 3 | Y16302000 | Screw, 2.5 x 12 mm | 2 | 30* | Y10402100 | Ba |
| 4 | Y29008884 | Cover | 1 | 31* | Y10317500 | 0- |
| 5* | Y10320601 | O-ring, 2.62 x 28.25 | 1 | 32 | Y28001331 | Pli |
| 6 | Y12500600 | Elect. Cable & Microswtch | 1 | 33 | Y14391100 | Wa |
| 7 | Y29010984 | Nut, Red | 1 | 34 | Y60220135 | VE |
| 8* | Y10316900 | O-ring, 2.62 x 6.02 mm | 1 | 35 | Y15102100 | Piı |
| 9* | Y10303800 | O-ring, 1.78 x 3.68 mm | 1 | 36* | Y10321300 | 0- |
| 10 | Y14351900 | Washer, 4 x 8 mm | 1 | 37 | Y60005231 | Ch |
| 11 | Y60230351 | Spring | 1 | 38 | Y60005351 | Sp |
| 12 | Y29008631 | Washer, 4 x 16 mm | 1 | 39 | Y60005931 | Οί |
| 13 | Y60235131 | Pin | 1 | 40 | Y60220361 | Sp |
| 14 | Y61235331 | Seat Fitting | 1 | 41 | Y60220731 | Νί |
| 15* | Y10316500 | O-ring, 2.62 x 2.84 mm | 1 | 42 | Y60220864 | Sp |
| 16* | Y10401800 | Back ring, 3.2 x 7.5 mm | 1 | 43 | Y16210500 | Do |
| 17 | Y30411531 | Plug, M10 | 1 | 44 | Y60225231 | Sp |
| 18 | Y60235251 | Pin, SSt. | 1 | 45 | Y60225331 | Ac |
| 19* | Y10307300 | O-ring, 1.78 x 23.52 mm | 1 | 46 | Y11458910 | Nι |
| 20* | Y10307250 | O-ring, 1.78 x 21.95 mm | 1 | 47 | Y16183800 | Sc |
| 21* | Y10307002 | O-ring, 1.78 x 18.77 mm | 2 | 48 | Y60225184 | Pla |
| 22 | Y60070335 | Manifold | 1 | 49 | Y14358200 | Wa |
| 23 | Y11454000 | Nut, M6, SSt. | 1 | 50 | Y60225431 | Nι |
| 24* | Y60222120 | VB8/9 Seat + Shutter | 1 | 51 | Y29C09624 | PF |
| 25* | Y10300101 | O-ring, 1 x 4 mm | 1 | | | |
| 26* | Y60220251 | O-ring, 1.78 x 15.6 mm | 1 | * | Y60235524 | Re |
| 27 | Y60221031 | Spacer | 11 | | | |
| | | | | | | |

| ITEM | PART # | DESCRIPTION | QTY |
|------|-----------|---------------------------|-----|
| 28 | Y60220251 | VB9 Piston | 1 |
| 29* | Y10317008 | O-ring, 2.62 x 7.6 mm | 1 |
| 30* | Y10402100 | Back Ring, 11.4 x 15.9 mm | 2 |
| 31* | Y10317500 | O-ring, 2.62 x 10.77 mm | 1 |
| 32 | Y28001331 | Plug, 1/4" BSP | 1 |
| 33 | Y14391100 | Washer, 1/4" | 1 |
| 34 | Y60220135 | VB9 Body, Brass | 1 |
| 35 | Y15102100 | Pin, 3 x 14 mm | 1 |
| 36* | Y10321300 | O-ring, 3 x 6 mm | 1 |
| 37 | Y60005231 | Check Valve | 1 |
| 38 | Y60005351 | Spring | 1 |
| 39 | Y60005931 | Outlet Fitting, 3/8" BSP | 11 |
| 40 | Y60220361 | Spring, 4.2 mm | 1 |
| 41 | Y60220731 | Nut, M8 | 1 |
| 42 | Y60220864 | Spring Washer | 1 |
| 43 | Y16210500 | Dowel, M5 x 6 mm | 1 |
| 44 | Y60225231 | Spring Nut | 1 |
| 45 | Y60225331 | Adjustment Nipple | 1 |
| 46 | Y11458910 | Nut, M8 | 1 |
| 47 | Y16183800 | Screw, M4 | 1 |
| 48 | Y60225184 | Plastic Knob | 1 |
| 49 | Y14358200 | Washer, Dia, 30 mm | 1 |
| 50 | Y60225431 | Nut, M30 | 1 |
| 51 | Y29C09624 | PR5 Plastic Housing Kit | 1 |
| * | Y60235524 | Repair Kit | |

INSTRUCTIONS

SELECTION

This product is to be used with clean water which can contain the addition of normal detergents. For use involving different or corrosive liquids, contact the General Pump Customer Service Department. Appropriate filtration should be installed when using water that may contain any sort of debris. Choose the valve appropriate for the system rated pressure, maximum flow rate and maximum temperature. In any case, the pressure of the machine should not exceed the permissible pressure rate imprinted on the valve.

INSTALLATION

On a system that produces hot water, this accessory must be fitted upstream of the heat generator. On a system that generates hot water, it is advisable to fit in accessories that limit the accidental increase of fluid temperature.

ALWAYS INSTALL A SAFETY VALVE

It is recommended to use a nozzle with a size that, at gun opened, allows to discharge from the valve bypass at least 5% of the flow supplied by the pump in order to obtain a constant pressure value, and an easy adjustment and to avoid troublesome pressure spikes at gun closure.

If the nozzle wears out, the working pressure decreases. To reset the pressure back to work level, it is necessary to replace the worn nozzle. When a new nozzle is fitted, re-setting of the system to its original working pressure is necessary.

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INSTRUCTIONS (cont.)

DISCHARGE SYSTEM AND WATER ADDUCTION

We recommend to fit the valve with the bypass discharge returned to a tank. It is advisable that the tank be fitted with baffles to reduce eventual turbulence and air bubbles generated by the emission of the bypass flow which could be harmful for the pump. With elevated flow or near to the maximum flow of the valve, the installation with a recirculation of bypass direct to the pump could cause potential pressure spikes harmful to the pump.

PRESSURE ADJUSTMENT/CALIBRATION

The desired working pressure must be adjusted with the system running and the gun opened. Adjust the pressure by screwing or unscrewing the adjustment screw/knob. The operation is easier if the correct nozzle has been chosen (see paragraph "installation"). When screwing the screw/knob a consequent pressure increase must be matched. If, before reaching the desired pressure, there is no pressure increase when screwing the screw/knob, do not force but check the correct ration nozzle/flow rate - pressure and, if necessary, fit a nozzle with a smaller size.

| TECHNICAL SPECIFICATIONS - PRESSURE SWITCH | | | | |
|---|-----------------------------------|--|--|--|
| Max rated voltage | Electrical Insulation Class IP 55 | | | |
| Breaking Switch 5 amp-resistive load/1 amp-inductive load | | | | |
| Electrical Wire | Length of Cable | | | |
| Room Temp | Type of action | | | |

TROUBLESHOOTING

| PROBLEMS | PROBABLE CAUSES | SOLUTIONS |
|--|---|--|
| Unloader cycles | Damaged seat or cone Fitting leaking Restricted bypass | Replace Check and renew Clean or adapt |
| Unloader does not come up to pressure | Unloader not properly sized Foreign materials between seat and shutter Piston o-ring worn out Nozzle worn out | Select a proper spring or a new unloader Clean the seat Replace Replace |
| Pressure spikes | Spring totally compressed Excessive flow in bypass There is not a min. 5% of total flow in bypass | Loosen and change nozzle size Select another unloader Adjust size of piping Adjust |
| Unloader does not bypass at low pressure | Check valve jammed Check valve o-ring worn out Foreign materials on check valve | Clean or replace Replace Clean |

WIRING DIAGRAM

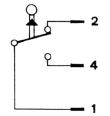
Wiring diagram

1) Red wire - 2) Blue wire - Brown wire

ELECTRICAL CONNECTION

N.O. Red + brown - Normally Open

N.C. Red + blue - Normally Closed



Ref 300342 Rev. C



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